



What is the Hardness of Your Chrome Cylinders?

Features and Benefits

- Simple to Use
- Portable / Pocket Size
- Allows You to Confirm Hardness of Chrome Cylinders
- Perfect for "GO- NO GO" Cylinder Evaluation
- An Integral Part of Process Control



Hardness File Instructions

1. Start with the black-handled file (832HV) and run the file over the test surface (cylinder). If it marks the surface, that means the cylinder is less than 832HV.
2. Try the blue-handled file (724HV): If it does not mark the surface, the file is softer than the cylinder.

Conclusion: If your test results are the same as describe in steps one and two above, that means the cylinder is between 724HV and 832HV.

3. If the blue-handled file (724HV) did not mark the cylinder, simply try the green-handled file (619HV), light green-handled file (528HV) and continue until the material is not marked.

Conclusion: The approximate hardness of the material is between the file that leaves a mark on the cylinder and the file that slips over the surface of the material without leaving a mark.

Pricing

\$150.00 for the complete set